

Work Order ID 67366

Wednesday, March 16, 2011 1:42:11 PM



Page 1

Item ID: D3183-9

Accept



Setup Start

A standard linear barcode is located at the bottom of the page, consisting of vertical black bars of varying widths.

Revision ID:

Stop

Item Name: Cap

Start Date: 3/17/2011 **Start Qty:** 60.00



Cust Item ID:

Required Date: 3/31/2011 **Req'd Qty:** 60.00



Customer

Reference:

Approvals

Process Plan: *MF*

Date: 11-03-16

Tooling:

Date:

Run Start



OC:

Date:

Date:

1

03183-5 67529

Work Order ID 67366

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Wednesday, March 16, 2011 1:42:11 PM

Item ID: D3183-9

Accept



Setup Start



Revision ID:

Item Name: Cap

Stop



Start Date: 3/17/2011 Start Qty: 60.00



Cust Item ID:

Required Date: 3/31/2011 Req'd Qty: 60.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location

23P

Set Up/
Run Hours

0.00

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140



QC

Quality Control

Memo

0.00

59x

11/4/15 sl
cde last page

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

11/4/15 JF

JMF

11-04-05

Picklist Print

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Work Order ID: 67366



Parent Item: D3183-9



Parent Item Name: Cap

Start Date: 3/17/2011

Required Date: 3/31/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP A 06.05.03 New issue KJ

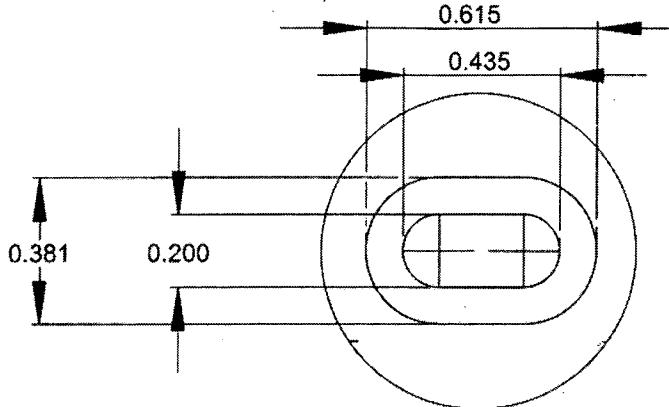
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRINR1.000 		Purchased	No			100	f	15.3250	0.0333	2.03158 <i>10/4/14</i>			

Defrin Round Bar 1"

Location	Loc Qty	Loc Code
MAT	15.325	
116266	15.325	<u>2</u>



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
		D3183	SHEET 4 OF 4
DATE	04.02.17	TITLE	SCALE
		BRACKET ASSEMBLY	

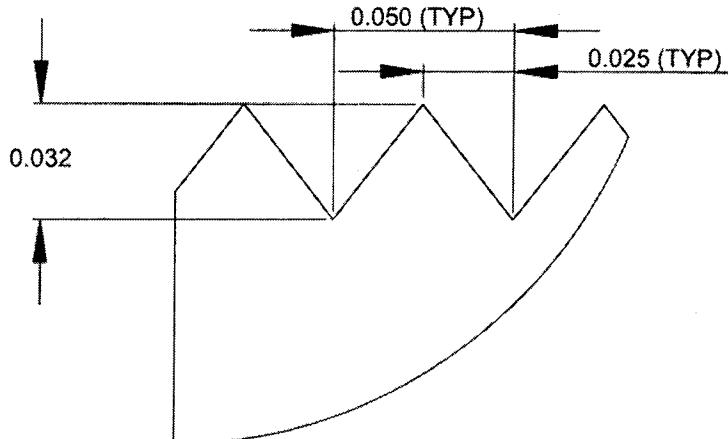


DETAIL A (2 : 1)

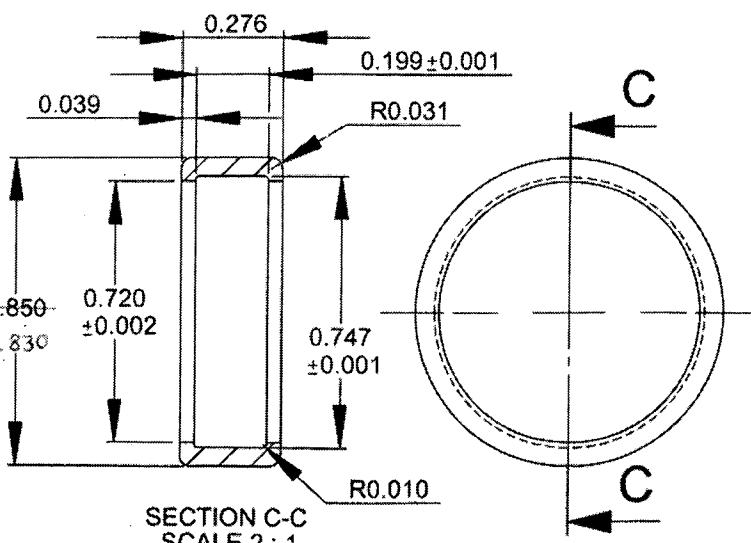
#67366

~~RELEASED~~
04.03.01

~~DET ATTACHED~~



DETAIL B (20 : 1)



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP



W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
				Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	67366
Description: Cap	Part Number:	D3183-9
Inspection Dwg: D3183	Rev: C1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	S	Audited by:	JL	Prototype Approval:	N/A
Date:	11/4/04	Date:	11/04/05	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue (P/O D3183-045)	KJ/RF	
B	06.03.09	Dimension Ø0.830 was Ø0.850	KJ/JLM	ZJ RJ

W/O: 67366

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		Took ① bearing D3183-5 # <u>67529</u> x 1 to assemble with D3183-9 # <u>67366</u> x 1 cap. I will stock as D3183-045 x 1 # <u>67366</u>	MF	11/04/05	/		

Part No: D3183-9 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries